

**Motion Control System**  
**DF64 Procedure Development**  
**ACS Post Departure Moding Configuration**  
**December 5, 1997**

**Identification Section:**

<b>Procedure Name:</b>	ACS_Post_Departure_Moding_Config.
<b>Applicability:</b>	Departure of Flight 3A.
<b>Frequency:</b>	This procedure is performed during the after departure sequence.
<b>Objective:</b>	To deactivate the operational sequence used to automatically mode the Station to RS attitude control upon Orbiter departure.
<b>Description:</b>	This procedure deactivates the departure software and LEDs after sufficient vehicle separation or Prox-Ops operations have been completed.
<b>Crew Required:</b>	Orbiter: None
<b>Power:</b>	N/A
<b>Data:</b>	Required telemetry is given in the procedure.
<b>Duration:</b>	Concurrent with integrated and departure proxops timeline.
<b>Location:</b>	PMA2.
<b>Parts:</b>	PMA2 APAS docking mechanisms; Node 1MDMs; RS segment MDMs and Propulsion system.
<b>Materials:</b>	N/A
<b>Tools:</b>	N/A
<b>Constraints:</b>	None
<b>Assumptions:</b>	Orbiter provides attitude control for the mated stack.
<b>Reference Materials:</b>	S684-10174 - 5/15/96; MDC 95H0250B 3/15/96 (Russian data), Pass2-100% 2A/3A, Engineering release cycle, and Standard Out Command and Telemetry files.

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## ACS POST DEPARTURE MODING CONFIGURATION

### 1. DISABLE APAS LED MODE INDICATION AND VERIFY LED STATUS

#### NOTE

The functions in this section are to occur following the end of the Orbiter Prox-Ops phase.

PCS

ACS Moding

**ACS Moding**

'ACS Configuration'

sel LED Control SW

'Primary NCS'

**cmd** Inhibit

√LED Control SW - Inh

√PMA2 LED State - Off

'Secondary NCS'

**cmd** Inhibit

√LED Control SW - Inh

√PMA2 LED State - Off

### 2. DISABLE DEPARTURE RESPONSE

'Departure'

sel PMA2 Departure Response SW

'Primary NCS'

**cmd** Inhibit

√Departure SW - Inh

√Arm Status - Disarm

'Secondary NCS'

**cmd** Inhibit

√Departure SW - Inh

√Arm Status - Disarm